

Volvo Car Corporation Gothenburg, Sweden

 Instruction No
 Version
 Part. No.

 31408776
 1.1
 31408769

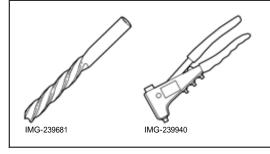
Side scuff plate

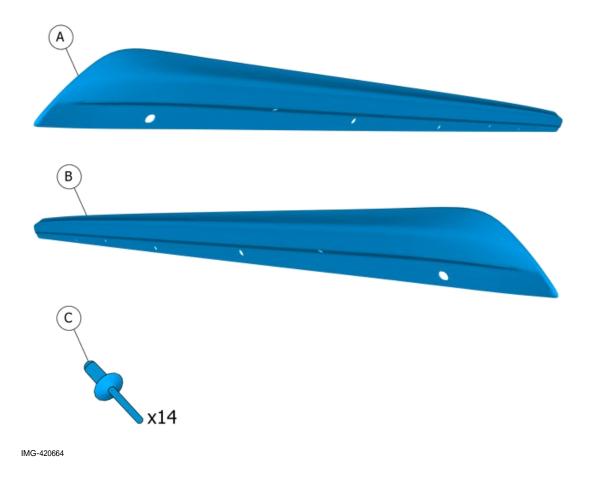


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Materials	
Designation	Part number
Isopropanol	1161721
Masking tape	
Paint primer	1161727

Equipment

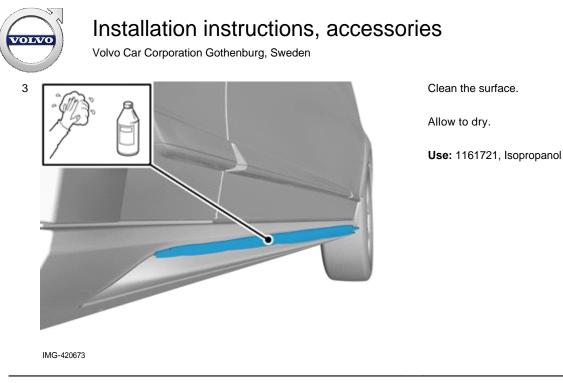






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		Information
1		Read through all of the instructions before starting installation.
		Notifications and warning texts are for your safety and to minimise the risk of something breaking during installation.
		Ensure that all tools stated in the instructions are available before starting installation.
		Certain steps in the instructions are only presented in the form of images. Explanatory text is also given for more complicated steps.
		In the event of any problems with the instructions or the accessory, contact your local Volvo dealer.
		Color symbols
2		
	(5)	Note! This colour chart displays (in colour print and electronic version) the importance of the different colours used in the images of the method steps.
		Used for focused component, the component with which you will do something.
		Used as extra colors when you need to show or differentiate additional parts.
		Used for attachments that are to be removed/installed. May be screws, clips, connectors, etc.
IMG-363036		Used when the component is not fully removed from the vehicle but only hung to the side.
		Used for standard tools and special tools.
		Used as background color for vehicle components.
		Preparation



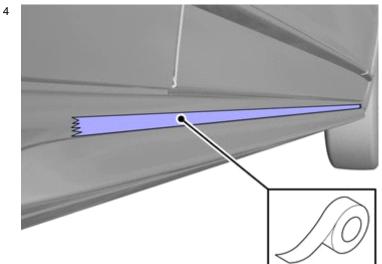
Masking

Use: , Masking tape

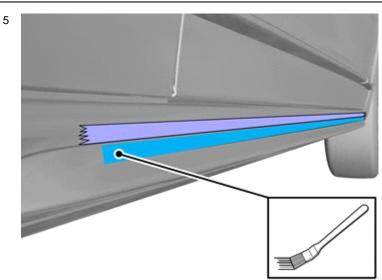
Apply a thin and even layer.

Use: 1161727, Paint primer

Allow to dry for at least 5 minutes but not more than 30 minutes.



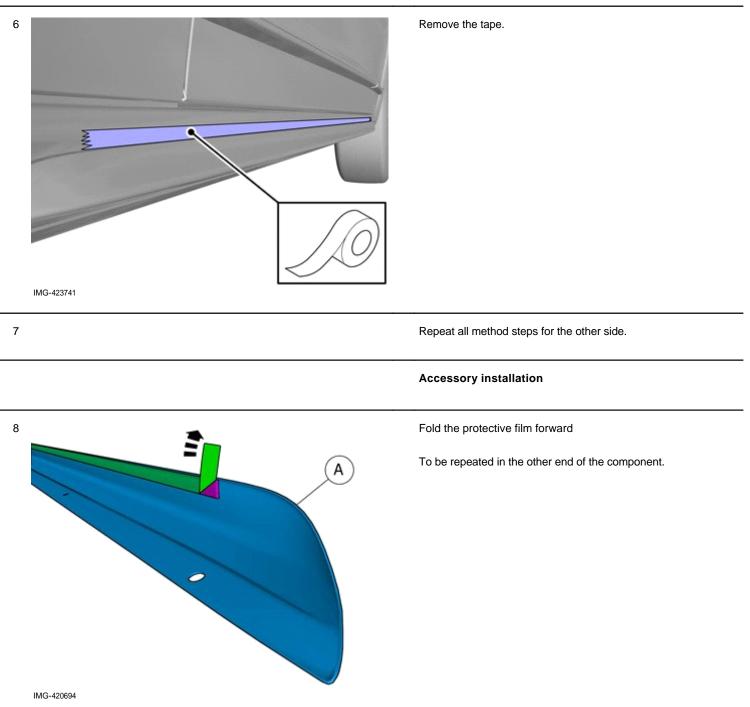
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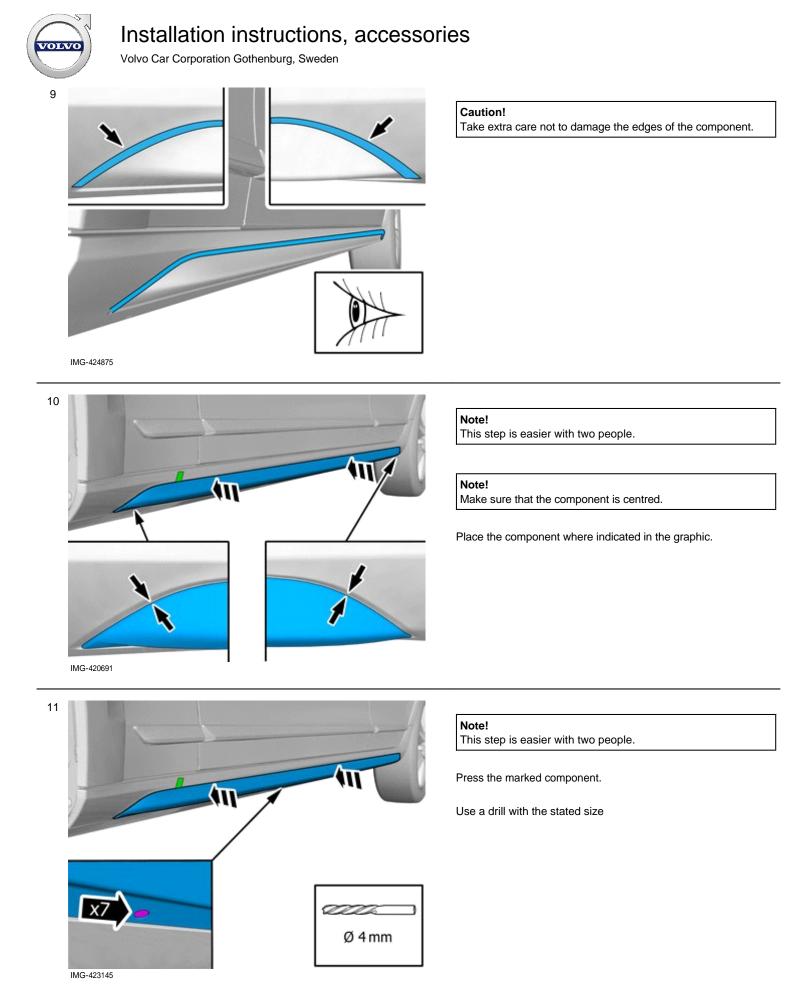


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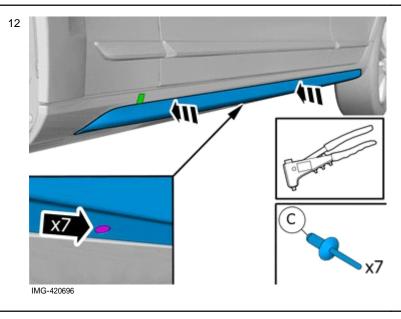




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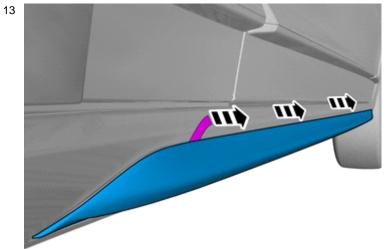
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Note!

This step is easier with two people.

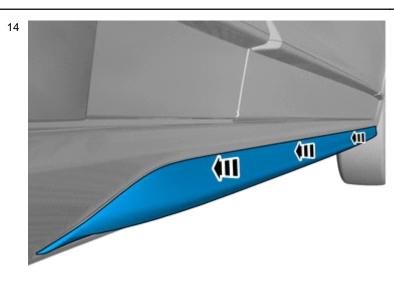
Install component that comes with the accessory kit.



Caution! Pull carefully.

Remove the protective film.

IMG-420695



Note!

Press and apply pressure to the part over the tape for at least 20 seconds.



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Repeat the steps when installing accessories on opposite side.